### **RCRA Compliance Evaluation Inspection**

### Crystal, Inc. 601 W. 8th Street

Lansdale, PA 19446

County: Montgomery

EPA ID No. PAD002277978

SIC Code: 2899, 2841

Date of Inspection: June 11, 2008

EPA Representatives:

Stacie L. Peterson, Environmental Engineer

RCRA Compliance & Enforcement Branch Waste & Chemical Management Division

(215) 814-5173

Arlín Galarza-Hernández, Environmental Scientist

Oil and Prevention Branch

Hazardous Site Cleanup Division

(215) 814-3223

State Representatives:

Robert Bauer

Joy Gillespie

Stephen Hilbert Thomas Magge

Steve Piller

Pennsylvania Department of Environmental Protection

Southeast Regional Office

Facility Representatives:

John Dinunzi, Director of Engineering

(610) 746-1626

Stacie Peterson, Environmental Engineer Waste & Chemicals Management Division

June 19, 2008

#### Introduction

On June 11, 2008, the United States Environmental Protection Agency, Region III (EPA), Waste & Chemicals Management Division, RCRA Compliance & Enforcement Branch conducted an unannounced Compliance Evaluation Inspection ("CEI") under the Resource Conservation & Recovery Act ("RCRA"), as amended, 42 U.S.C. Sections 6901 et seq. of Crystal, Inc. ("Crystal" or "Facility"). USEPA representatives, Ms. Stacie Peterson and Mrs. Arlin Galarza-Hernández, were accompanied by Mr. Robert Bauer, Ms. Joy Gillespie, Mr. Stephen Hilbert, Mr. Thomas Magge, and Mr. Steve Piller from the Pennsylvania Department of Environmental Protection ("PADEP"). Mrs. Galarza-Hernández performed a Spill Prevention, Control and Countermeasure (SPCC) inspection, in which the observations are not included in this report. The Facility was primarily represented by Mr. John Dinunzi, Director of Engineering.

The inspection team arrived at the Facility at approximately 10:30 am. Upon arrival to the Facility, the inspectors were escorted to a conference room where they were introduced to Mr. Dinunzi. The inspectors identified themselves, and Ms. Peterson explained the purpose of the RCRA Subtitle C inspection to be conducted at the Facility. Ms. Peterson presented her credentials to Mr. Dinunzi before beginning the inspection. The inspection included an evaluation of the Facility's operations, the handling/management of the waste streams generated during these operations, and the Facility's compliance with Federal and State hazardous waste regulations.

All information included in this report are the results of statements made by the Facility representatives, materials shown to the inspectors by the Facility representatives during the inspection, information and documents provided by the Facility representatives to the EPA during the inspection, and a review of the Facility's EPA and State records.

#### General Facility Information

Crystal is a subsidiary of PMC Group. PMC Group has three facilities within the US and other international facilities. The three facilities in the US are located in Stockerton, Pennsylvania; Memphis, Tennessee; and Waverly, Nebraska. Corporate headquarters are located in Mount Laurel, New Jersey. Crystal has been in operation since the mid-1950s, however, it has only been a part of PMC Group since 1996. Crystal has 40 employees, and the Facility operates 24 hours a day/5-7 (typically 6) days per week.

Crystal is a manufacturer of performance chemicals. The Facility's raw materials include waxes, fatty acids, oils and stearates (animal fats). These materials are blended together through a batch process. Products include base emulsions for personal products (such as lipsticks, chapsticks, and deodorants), soaps, waxes, and cable fill, which is a wax derivative.

### Waste Generation

Based on a review of the Facility's manifests for 2006-2008, Crystal appears to be a Conditionally Exempt Small Quantity Generator ("CESQG").

Hazardous waste generated at Crystal is primarily lab waste, which includes cobalt cyanides and mercury, mostly from broken thermometers.

#### Universal Waste:

- <u>Used Lamps</u> The Facility utilizes flourescent lamps throughout the Facility. All used lamps are thrown in the municipal trash.
- <u>Computers/Electronics</u> Mr. Dinunzi was unsure what is done with used computers/electronics.
- <u>Batteries</u> All used forklift batteries are managed by a contract service that comes to the Facility and replaces the old battery with a new battery.

#### Miscellaneous:

- <u>Used Oil</u> Used oil is generated within the maintenance shop and throughout the process buildings. All used oil is stored outside the maintenance shop and is managed by a waste oil recovery facility. Mr. Dinunzi was unsure of the name of the facility.
- <u>USTs</u> -There is one empty UST at the Facility that was intended for fuel oil prior to the installation of an aboveground storage tank (AST).

### **Inspection Observations**

The tour of the Facility began at approximately 11:00 am.

At the northwest corner of the Facility, near the mobile railcar area, a small pile of rocks with a oily material throughout the pile was observed (See Photos 1 and 2). It was not determined if the material went through the rocks onto the soil. The residue had a strong undetermined foul odor. According to Mr. Dinunzi, this material appeared to be mineral oil.

Within the maintenance shop, Facility representatives stated that used oil generated within the shop is stored outside the shop. At the time of the inspection, no used oil was being accumulated outside the shop area. Facility representatives within the maintenance shop further stated that aerosol can products, such as brake cleaner, are used within the shop. When these cans are considered "empty" by the Facility, they are thrown into the municipal trash.

Near the maintenance shop, a number of boxes of new fluorescent lamps were observed (See Photo 3). According to Facility representatives, all used lamps are thrown into the municipal trash. Some of the boxes of new bulbs contained green tip lamps, while others contained silver tip lamps. Manufacturer information on the various nongreen tipped lamps included Sylvania Ecologic - Cool White (F34CW/SS/ECO), GE-Ecolux (F25T8-SP30-ECO SP30 25 Watts), Sylvania Supersaver Cool White (F96T12/CW/SS E1q5 60 Watts), and GE Watt-Miser - Cool White 800 (F96T12-CW-HO-WM).

The Facility's laboratory was observed during the inspection. Ms. Sohini Patel, lab coordinator, explained that incoming product, in-process, and final approval testing is performed within the lab. Hazardous wastes generated in the lab include vial of cobalt cyanides and mercury, primarily from broken thermometers. Used vials, which were said to contain cobalt cyanide, were observed in a cabinet within the lab. These vials are placed into a 5-gallon

container located within another cabinet. The container was closed and unlabeled. Near the 5-gallon container, another small container, which was open, was observed. This container was said to contain the mercury waste. According to Ms. Patel, these wastes are picked up by EZ Cod Recycling. Approximately every 4-6 months these containers become full, and Ms. Patel contacts the recycling service for pickup.

#### Records Review

Hazardous waste invoices and manifests and invoices for 2006-2008 were observed. Offsite shipments of hazardous waste occurred in March 2008, June 2007, and October 2006. Information obtained from these waste invoices and manifests is included in Table 1.

Table 1. Hazardous Waste Invoices and Manifests for 2006-2008

Documentation	Date	Waste Description	Disposal Facility
Invoice	3/10/08	Lab pack	Clean Harbors
Invoice	10/27/06	Waste oil (600 lbs); Paint waste (400 lbs); Flammable liquids (400 lbs)	KJ Grace
Invoice & Manifest* (000603844 JJK)	6/12/07	Caustic Solids (2100 lbs); Mixed oil (130 gallons); Lab pack	EQ Detroit
Invoice & LDR & Manifest* 6/12/07 (000553599 JJK)		Waste oxidizing solid (20 lbs); Waste mercury compounds (130 lbs); Waste zinc arsenate (8 lbs); Waste phosphoric acid (40 lbs); Hazardous liquid (56 lbs)	Cycle Chem

<sup>\*</sup>Both of these manifests were attached to the same invoice for Environmental Waste Minimization (dated 6/22/07). 000603844 JJK manifest was not signed by the Treatment, Storage, and Disposal Facility (TSDF).

# **Photos**



Photo 1. Pile of rocks near mobile car area. Not the oily material throughout the pile of rocks.



Photo 2. Closeup of Photo 1.



Photo 3. Open boxes of new fluorescent lamps.

Tiered 8/21/08

\* Talk uf Carol about state.

# ENFORCEMENT PRIORITY SCREENING CHECKLIST ENFORCEMENT SENSITIVE - DO NOT RELEASE

Name and Location of Violator:	Program Contact: <u>Jeanna Henry</u>
Crystal, Inc.	ORC Contact:
601 West 8th Street	EPA ID #: PAD002277978
Lansdale, PA 19446	
Industry SIC Code: 2899,2841	# of Employees:
Date of Inspections: June 11, 2008	Annual Income:
Recommended Action: NOV	EJ Area:
Projected Quarter:	Children's Health Issue:
SCREENING Q	UESTIONS
otherwise undermine the regulatory schem  1A. 40 C.F.R. § 262.11 – Failure to Make a W waste determination for its used lamp and use	Did the violation(s) deprive EPA or any state on critical to its program operation or e? Please Describe:  Vaste Determination. Facility failed to make a daerosol can waste streams.
2. Could or did the violation cause or contrenvironment? Is the violation continuing?	ribute to actual harm to public health or the
Yes, failing to make a waste determination environment. It is unknown if violations ar	could result in harm to public health or the re continuing.
3. Is this a repeat or recurring violation or compliance? Please Describe:	violator? Is there a history of non-
No	
4. Is this a significant/high priority violatio	n according to the program's guidance? Yes
5. Are there known or suspected violations case have multi-media potential? No	of other regulatory requirements? Does this

- 6. Have there been any State enforcement actions taken for the violation(s)? No
- 7. Has the company or any individuals employed by the company submitted false or misleading information or documents? Has there been any tampering with monitoring equipment? No
- 8. Does the violation involve knowing, willful or negligent conduct by the company or any individual employed by the company? Is there evidence that the violator was, or should have been, aware of the requirement(s) which were violated? Please describe:

No `

- 9. Is it known whether the violator has received compliance assistance and has failed to correct the violation in a timely manner? Please describe: No
- 10. Is it suspected that the violator may have obtained an economic benefit or an unfair competitive advantage in its industry from its noncompliance? No
- 11. Should an enforcement action proceed to the penalty stage, are there any known SEP proposals that might be brought to the violator's attention? No
- 12. Did the violation occur in a Community Based, Sector Based or Regional Strategic Planning Priority Area as reflected in the current Enforcement MOA or elsewhere?

No

## **Enforcement Options:**

No Action Warning Letter NOV/NON State Lead NOD AO APO Judicial Referral Criminal Referral

## RCRA Compliance Evaluation Inspection

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Lansdale, PA 19446

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Crystal, Inc. 601 West 8 <sup>th</sup> Street Lansdale, PA 19446	ORC Contact: EPA ID #: PAD002277978
Industry SIC Code: 2899,2841  Date of Inspections: June 11, 2008	# of Employees: Annual Income:
Recommended Action: NOV	EJ Area:
Projected Quarter:	Children's Health Issue:
SCREENING	QUESTIONS
manifest, DMRs, lab reports or training or local environmental agency of inform otherwise undermine the regulatory sch	a Waste Determination. Facility failed to make a
environment? Is the violation continuin	ion could result in harm to public health or the
3. Is this a repeat or recurring violation compliance? Please Describe:	or violator? Is there a history of non-
No	
4. Is this a significant/high priority viole	ation according to the program's guidance? Yes
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No

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No

**NOD** 

#### **Enforcement Options:**

No Action
Warning Letter
NOV/NON
State Lead

AO APO Judic

Judicial Referral Criminal Referral Crystal Inc. 601 W. 8th Street Lansdale, PA 19446 Montgomery County Date of Inspection: 6/11/08

8 PPCCCCOOA9 # OI A93

# elispection Report Review: 7/28/08

- · CESO CO appears to be based on marifests.
- · Used Lamps disposed in regular trash (Photo 3) \* vid 262.11 - Failure to make a waste deter.
- · Near mobile railcan onea, obs. oily moderial throughout a small pile of racks (Photos 1+2). Facility rep. believed oily material to be mineral oil,
- · Gerosol can products, such as brake cleaner, used in maintenance shop are disposed in regular trash. \* viol 262.11 - Failure to make a maste deter.
- · 5-gal container of used vials containing cobabl against week located in lab cabinet. The container was closed and unlabeled. A second container (< 5-gal) was observed in same cabinet containing mercury wasteline broken thermometers). Takes approx 4-6 months to FII these containers.

# Enforcement Recommendation

Notice of Violation

\* fill out ICOS Form fill out RCRA Info. Forms



# UNITED STATES ENVIRONMENTAL PROTECTION AGENCY REGION III 1650 Arch Street

# Philadelphia, Pennsylvania 19103-2029

Mr. Bill Rarick, Chief
Hazardous Waste Management Division
Compliance & Information Management Section
Department of Environmental Protection
P.O. Box 8763
Harrisburg, PA 17105-8763

JUN 1 0 2009

RE: RCRA Notice of Violation (NOV)

Dear Mr. Rarick:

The U.S. Environmental Protection Agency Region III is considering the issuance of a Notice of Violation to Crystal, Inc. (EPA ID No. PAD002277978) located in Lansdale, Pennsylvania pursuant to the Resource Conservation and Recovery Act ("RCRA") as amended by the Hazardous and Solid Waste Amendments ("HSWA") of 1984. The NOV will address violations of RCRA Subtitle C.

I appreciate your cooperation in this matter and look forward to your continued effort toward a successful enforcement program. Should you have any questions regarding this matter, please contact me at (215) 814-5430 or Jeanna R. Henry at (215) 814-2820.

Sincerely,

Carol Amend, Associate Director

Land & Chemicals Division
Office of Land Enforcement

cc: J. Henry (3LC70)

Mr. Bill Rarick, Chief
Hazardous Waste Management Division
Compliance & Information Management Section
Department of Environmental Protection
P.O. Box 8763
Harrisburg, PA 17105-8763

RE: RCRA Notice of Violation (NOV)

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Sincerely,

Carol Amend, Associate Director Land & Chemicals Division Office of Land Enforcement

cc: J. Henry (3LC70)

	CONCURRENCES								
SYMBOL	•	3LC70	3LC70	•					
SURNAME	1991	J. Henry	к. Ж.						
DATE	10	19/09	6110109						
EPA Form	1320-1	(12-70)	( ( )					OFFICI	AL FILE COPY



# UNITED STATES ENVIRONMENTAL PROTECTION AGENCY REGION III

## 1650 Arch Street Philadelphia, Pennsylvania 19103-2029

JUN 2 4 2009

Docket No.: R3-09-NOV-RCRA-31

#### FEDERAL EXPRESS

Mr. John Dinunzi Crystal, Inc. 601 W. 8<sup>th</sup> Street Lansdale, PA 19446

Re: Notice of Violation

Compliance Evaluation Inspection

June 11, 2008

EPA ID No. PAD002277978

Dear Mr. Dinunzi:

On June 11, 2008, the U.S. Environmental Protection Agency, Region III ("EPA") conducted a Compliance Evaluation Inspection ("CEI") of Crystal, Inc. ("Facility") located in Lansdale, Pennsylvania under the federally authorized Commonwealth of Pennsylvania Hazardous Waste Regulations ("PaHWR") and the Resource Conservation and Recovery Act ("RCRA"), as amended, 42 U.S.C. Sections 6901 et seq. Based on the CEI, EPA has determined that Crystal, Inc. has violated regulations under PaHWR and RCRA. As a result of this determination, EPA is issuing this Notice of Violation ("NOV"). The specific violation(s) are:

During inspection of the Maintenance Shop, the inspectors observed aerosol can products, such as brake cleaner. Based on discussions with Facility representatives, used aerosol cans are disposed of in the regular municipal trash. The propellants and/or products typically used in aerosol cans are characteristic for ignitability. Therefore, used aerosol cans that are going for disposal may be regulated as a RCRA hazardous waste. Please find enclosed with this NOV an EPA guidance document which discusses the regulatory status of used aerosol cans under RCRA. By failing to make a waste determination for the Facility's used aerosol can waste stream, Crystal, Inc. violated PaHWR 25 Pa Code § 262a.10, which incorporates by reference 40 C.F.R. § 262.11.

40 C.F.R. § 262.11 states:

"A person who generates a solid waste, as defined in 40 CFR 261.2, must determine if that waste is a hazardous waste using the following method:

- (a) He should first determine if the waste is excluded from regulation under 40 CFR 261.4.
- (b) He must then determine if the waste is listed as a hazardous waste in subpart D of 40 CFR part 261.

- (c) For purposes of compliance with 40 CFR part 268, or if the waste is not listed in subpart D of 40 CFR part 261, the generator must then determine whether the waste is identified in subpart C of 40 CFR part 261 by either:
  - (1) Testing the waste according to the methods set forth in subpart C of 40 CFR part 261, or according to an equivalent method approved by the Administrator under 40 CFR 260.21; or (2) Applying knowledge of the hazard characteristic of the waste in light of the materials or processes used."
- 2. The Facility disposes of its used lamp (i.e., fluorescent) waste stream in the regular trash. Under PaHWR 25 Pa Code Chapter 266b, which incorporates by reference 40 CFR part 273, used lamps are regulated as a "universal waste." Examples of common universal waste electric lamps include, but are not limited to, fluorescent, high intensity discharge, neon, mercury vapor, high pressure sodium, and metal halide lamps. By failing to properly contain, label and dispose of the Facility's used lamp waste stream, Crystal, Inc. violated PaHWR 25 Pa Code § 266b.10, which incorporates by reference 40 C.F.R. §§ 273.13(d)(1), 273.14(e) and 273.18(a).

40 C.F.R. § 273.13(d)(1) states:

"A small quantity handler of universal waste must contain any lamp in containers or packages that are structurally sound, adequate to prevent breakage, and compatible with the contents of the lamps. Such containers and packages must remain closed and must lack evidence of leakage, spillage or damage that could cause leakage under reasonably foreseeable conditions."

40 C.F.R. § 273.14(e) states:

"Each lamp or container or package in which such lamps are contained must be labeled or marked clearly with one of the following phrases: 'Universal Waste—Lamp(s),' or 'Waste Lamp(s),' or 'Used Lamp(s)'."

40 C.F.R. § 273.18(a) states:

"A small quantity handler of universal waste is prohibited from sending or taking universal waste to a place other than another universal waste handler, a destination facility, or a foreign destination."

A copy of the CEI inspection report documenting the findings of the inspector is enclosed for your information.

Within twenty (20) calendar days of receipt of this NOV, please submit a response documenting the measures Crystal, Inc. has taken or is taking to achieve compliance with the violations noted above or provide an explanation of facts and circumstances that cause you to believe that EPA's determination of the alleged violations are in error. If the compliance measures identified are planned or are ongoing, please provide a schedule for when the compliance measures will be completed. Section 3008(a) of RCRA authorizes EPA to take an

enforcement action whenever it is determined that any person has violated, or is in violation, of any requirement of RCRA as amended. Such an action could include a penalty of up to \$37,500 per day of violation. In addition, failure to achieve and maintain compliance with the regulations cited in this NOV may be treated as a repeated offense and may constitute a "knowing" violation of Federal law.

With regard to the Small Business Regulatory Enforcement and Fairness Act ("SBREFA"), please see the "Information for Small Businesses" memo, enclosed, which might be applicable to your company. This enclosure provides information on contacting the SBREFA Ombudsman to comment on federal enforcement and compliance activities and also provides information on compliance assistance. As noted in the enclosure, any decision to participate in such program or to seek compliance assistance does not relieve you of your obligation to respond in a timely manner to an EPA request or other enforcement action, create any rights or defenses under law, and will not affect EPA's decision to pursue this enforcement action. To preserve your legal rights, you must comply with all rules governing the administrative enforcement process. The Ombudsman and fairness boards do not participate in the resolution of EPA's enforcement action. EPA has not made a determination as to whether or not you [or your company] are covered by the SBREFA.

This Notice of Violation is not intended to address all past violations, nor does it preclude EPA from including any ongoing, including the ones cited in this letter, or past violations in any future enforcement action. Your response to this NOV shall be addressed to:

Jeanna R. Henry (3LC70)
U.S. Environmental Protection Agency - Region III
Office of Land Enforcement
1650 Arch Street
Philadelphia, Pennsylvania 19103

If you have any questions regarding this matter, please feel free to contact Ms. Henry, Enforcement Officer, at (215) 814-2820.

Date June 23, 2009

Carol Amend

Associate Director

Land and Chemicals Division

Office of Land Enforcement

**Enclosures** 

cc: J. Henry (3LC70)

B. Rarick (PADEP)

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**Enclosures** 

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	Ti .		CONCURRENC	ES			
SYMBOL	3LC70	3LC70					
SURNAME	J.Henr	к.сожДС	 		1		
DATE	10/22/09	6/22/09					
EPA Form 1	320-1 (12-70)					OFFICI	AL FILE COPY

# UNITED STATES ENVIRONMENTAL PROTECTION AGENCY REGION III

1650 Arch Street Philadelphia, Pennsylvania 19103-2029

SUBJECT: Notice of Violation

June 22, 2009

Crystal, Inc.

Lansdale, PA 19446

FROM:

Jeanna R. Henry, Environmental Scientist

Land & Chemicals Division/Office of Land Enforcement (3LC70)

TO:

Carol Amend, Associate Director

Land & Chemicals Division/Office of Land Enforcement (3LC70)

I recommend that you sign the attached Notice of Violation which addresses violations of the federally authorized Commonwealth of Pennsylvania Hazardous Waste Regulations ("PaHWR") and the Resource Conservation and Recovery Act ("RCRA"), as amended, 42 U.S.C. Sections 6901 et seq. by Crystal, Inc. of Lansdale, PA.

### A. Respondent

Crystal, Inc. PAD002277978

### B. Type of Action

The recommended action is an administrative proceeding for issuance of a Notice of Violation for RCRA Subtitle C violations.

### C. Summary of the Case

- Failure to make a waste determination for Facility's used aerosol can waste stream. Used aerosol cans were being disposed in the regular trash.
- Improperly managing and disposing of used lamps.

#### D. State or City Involvement

Five Pennsylvania Department of Environmental Protection (PADEP) inspectors accompanied the EPA inspector to the Facility for the June 11, 2008 Compliance Evaluation Inspection. The State's regional Operations Manager was also notified prior to the issuance of the enforcement action.

#### E. Respondent's RCRA History

Prior to EPA's 6/11/2008 CEI, the Facility was inspected by the State on 4/23/2002. Subsequent to EPA's 6/11/2008 CEI, the Facility was inspected on 8/12/08 and 9/2/2008

by the State. No enforcement actions have been issued within the past 5 years.

# F. EPA Policy Impact

This case is consistent with EPA policy.

# G. Public and Congressional Relations

No public or congressional concern is expected in response to this action.

From: Ongin ID: PSQA (215) 814-2081 Lillian Andrelczyk

EPA

1650 Arch Street - 10th Floor 3LC50 Philadelphia, PA 19103



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Ref # Jeanna Henry 215 814-2820

Invoice # PO # Dept #

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Mr. John Dinunzi Crystal, Inc. 601 W 8TH ST

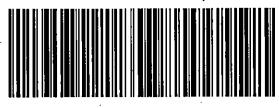
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Use of this system constitutes your agreement to the service conditions in the current FedEx Service Guide, available on fedex.com.FedEx will not be responsible for any claim in excess of \$100 per package, whether the result of loss, damage, delay, non-delivery,misdelivery,or misinformation, unless you declare a higher value, pay an additional charge, document your actual loss and file a timely claim.Limitations found in the current FedEx Service Guide apply. Your right to recover from FedEx for any loss, including intrinsic value of the package, loss of sales, income interest, profit, attorney's fees, costs, and other forms of damage whether direct, incidental,consequential, or special is limited to the greater of \$100 or the authorized declared value. Recovery cannot exceed actual documented loss.Maximum for items of extraordinary value is \$500, e.g. lewelry, precious metals, negotiable instruments and other items listed in our ServiceGuide. Written claims must be filed within strict time limits, see current FedEx Service Guide.

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FROM: (Name, org. symbol,			Room No	— Bldg.
		F	Phone No.	



Crystal Inc 601 W. 8<sup>th</sup> Street Lansdale, PA 19446

Rec'd 7/15/09

Jeanna R. Henry (3LC70)
U.S. Environmental Protection Agency – Region III
Office of Land Enforcement
1650 Arch Street
Philadelphia, PA. 19103

Re: Notice of Violation

Docket No.: R3-09-NOV-RCRA-31
Compliance Evaluation Inspection
June 11, 2008
EPA ID No. PAD002277978

<u>Violation #1</u>: Inspectors observed aerosol can products are disposed of in the regular municipal trash.

Effective approximately six (6) months ago, Crystal recycles all of its aerosol cans in a metal recycle bin at Crystal. Attached to the violation sent to Crystal is a letter from the EPA to the Steel Recycling Institute that specifically addressed the regulatory status of aerosol cans. In its findings, it states "aerosol cans that do not contain a significant amount of liquid would clearly meet the definition of scrap metal (40 CFR 261.1(c)(6)) and thus would be exempt from RCRA regulation under 40 CFR 261.6(a)(3)(ii) if it were to be recycled".

To this end, aerosol cans that have liquid remaining in them after propellant has expired are punctured so that most of the remaining liquid in the can is drained and handled as part of our liquid hazardous waste stream.

<u>Violation #2</u>: The facility disposes of its used lamp (i.e., fluorescent) waste stream in the regular trash.

Effective 6/26/09, Crystal recycles all of its used fluorescent lamps to an approved Universal Waste Facility. The facility is EPSI Earth Protection Services located at 102 Twenty Nine Court, Williamston, S.C. The cardboard "half pack" in use holds 70 – T8 lamps or 36 – T12 lamps. We simply pack the unit with used lamps, seal it according to instructions, and ship it off to EPSI in the prepaid FedEx "Half Pak". Upon receipt we will obtain a Certificate of Recycling.

We thank in advance for your favorable review of these two violations and should you have any questions or concerns, don't hesitate in contacting me directly.

John Dinunzi Plant Manager 610.368.1661

cc: William Hood, General Manager, Crystal Inc.

• .	FY 2004 EPA MANUAL INSPECTION CONCLUSION DATA SHEET (ICDS) FORM Instructions and Definitions for Completing the Information Follow
1.	Region: 3 Facility Name/Location Crustal, Inc. Lansdale PA
2.	General Facility Permit ID number: PADCO2277978
3.	SIC (4-digit) $\bigcirc$ $\bigcirc$ $\bigcirc$ $\bigcirc$ $\bigcirc$ or NAICS Code (5-digit): $\bigcirc$ $\bigcirc$ $\bigcirc$
4.	Date of Inspection: Olo/11/2008 (mm/dd/yyyy)
5.	Media Type: CAA-Stationary □ CWA-NPDES □ GLP □ Lead Paint □ CAA 112r □ CAA-Mobile Sources □ RCRA ▼ UST □ TSCA core, PCBs, asbestos □
<b>6.</b>	Deficiencies: Did you observe deficiencies during inspection? Yes \( \subseteq \text{No [N/A is not allowed]} \) a. If YES, go to #7 b. If NO, go to #9
7.	If YES: Did you communicate the deficiencies to the facility during the inspection? XYes \( \square\$ No
8.	Actions Taken: Did you observe or see the facility take any actions during the inspection to address the deficiencies communicated?  Yes No [N/A is not allowed]  a. If NO, go to #9  b. If YES, check the action(s) taken, or describe any other actions taken. (Check all that apply)  Action taken  Verified compliance with previously issued enforcement action -part or all conditions  Corrected record keeping deficiencies  Corrected monitoring deficiencies  Completed a notification or a report  Requested a permit application  Implemented new or improved management practices or procedures  Improved pollutant identification (e.g., labeling, manifesting, storage, etc.)  Reduced pollution (e.g., use reduction, industrial process change, emissions or discharge change, etc.). Specify the pollutant(s) reduced only if this action is checked.  Water: Ammonia BOD COD TSS O/G TC DO Metals CN Air: NOx SO2 PM VOC Metals HAPs CO
9.	Assistance Did.
<i>7</i> .	Assistance: Did you provide general compliance assistance based on national policy? Yes 🛛 No
	Did you provide site-specific compliance assistance based on national policy?  Tyes X No
•	Note: EPA inspectors are not required to provide compliance assistance.
-7128 -710	al Information: Describe actions taken or assistance provided to assist the facility.  Although the hospital constant deferminations for all samp and used according to the structure.  A INSPECTORS:
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The main purpose of EPA inspections is to determine compliance with environmental regulations and enforcement agreements. Secondary purposes include providing a field presence to create a credible deterrent and providing assistance, when appropriate, to help facilities achieve compliance.

- The ICDS is used to identify observable corrections to deficiencies and compliance assistance activities. ICDS is NOT designed to capture all of the observations, findings, and other data contained in the final inspection report. Deficiencies identified as potential violations, and actions to address deficiencies noted on the ICDS must be included in the final EPA inspection report.
- ICDS information will be used to collect accomplishments of EPA's national inspection efforts, develop inspection outcomes for GPRA, and manage national compliance monitoring resources.
- The information will NOT be used to track individual EPA inspectors' performance.
- The ICDS should only be used for EPA-led inspections, not for state oversight inspections.

## Instructions for each question:

- Region, Facility Name/Location: Enter the Region, and facility name/location (for unpermitted facilities). 1.
- Permit ID #: If facility has permit, enter the facility permit ID # from Facility Registration System (FRS). 2.
- SIC/NAICS Codes: Identify the SIC or NAICS code at (http://www.commerce.gov), (http://www.osha.gov/oshstats/sicser.html), (http://www.census.gov/epcd/www/naics.html), by CD-rom (PB98-3. 502024- NTIS (800-553-6847), or OC Inspector Website (http://intranet.epa.gov/oeca/inspector)
- Date of Inspection: Enter the beginning date of the inspection (e.g., 04/10/2004) 4.
- Media Type: Check the environmental media program inspection being conducted.
- Deficiencies: Check YES or NO. EPA inspectors should follow the regional policy on when and how to inform 5. facilities of deficiencies. Deficiencies are defined as potential violations. Deficiencies are NOT compliance 6. determinations (further review is needed to determine violations). A list of potential deficiencies is on the ICIS compliance monitoring screen. (https://caribou.rtpnc.epa.gov/ICIS/)
- Communication: Check YES or NO. N/A is not allowed. 7.
- Actions Taken: Check YES or NO. If Yes, check only action(s) actually observed/seen, or write in a short description of the action in the "Other" section. These are not compliance determinations. Check the box to 8. specify the pollutant: Ammonia - NH3-N, ammonia nitrogen, ammonia as N, BOD-Biochemical Oxygen Demand, COD- Chemical Oxygen Demand, TC-Total Coliform, TSS- Total Suspended Solids, SS, Settleable solids, O/G- Oil and Grease, DO- Dissolved Oxygen, NOx- Nitrogen Oxides, SO2- Sulphur Dioxide, PM-Particulate Matter, VOC- Volatile Organic Compound, CN- Cyanide, HAPs - Hazardous Air Pollutants, CO-Carbon Monoxide, Metals- Hexavalent Chromium, Lead, Mercury, etc. Write in other pollutants if not listed. The Case Conclusion Data Sheet Training Booklet [November, 2000] provides additional information on actions taken. The Training Booklet can be obtained by calling the Office of Compliance (202-564-6004).
- Compliance Assistance: Inspectors are not required to provide compliance assistance during inspections. Check YES or NO to the two questions. General compliance assistance involves distributing prepared information on regulatory compliance, P2 or other written materials/websites. Refer to National Policy: Role of the EPA Inspector in Providing Compliance Assistance During Inspections, June, 2003 for more information for examples of site-specific assistance. The policy is available on the EPA website (www.epa.gov), the Inspector Website (http://intranet.epa.gov/oeca/inspector), or calling (202-564-2300).

### Data Collection Process:

- → Inspectors must complete the ICDS immediately after the inspection is conducted.
- → Inspector should forward completed forms to first-line supervisor or a designated alternate within five (5) days after returning from either a single inspection, or a series of inspections.
- → The first-line supervisor or designated alternate must review the ICDS for completeness and accuracy.
- → First line supervisors or designated alternates will compile the ICDS information by media program in order to report ICDS results using a consolidated manual reporting form.
- → The consolidated manual reporting form must be sent to HQ for mid-year (~April, 2004) & end-of-year reporting (~October, 2004).

**RCRAINFO CM&E EVALUATION – VIOLATION FORM** 

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YES NO RCRA 6002 inspection perform						
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YES ☐ NO☐ Inspector questionnaire completed and mailed?						

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	February 20
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FR 40 CFR 273-18(0)	

February 2006 RCRAINFO CM&E ADDITIONAL VIOLATIONS FORM (Attach to RCRAInfo CM&E Evaluation - Violation Form, if appropriate) Handler Name **EPA ID Number** Link to Above Evaluation ☐ Update ☐ Delete ☐ Add VIOLATION Actual RTC Date Return to Compliance (RTC) **Determined Dato** Violation (mm/dd/yyyy) Agency Qualifier Seg. No (mm/dd/yyyy) Type A RTC Qualifier is required if entering an Actual RTC Date. Notes: If Yes, fill in information below: NO YES LINK CITATIONS TO ABOVE VIOLATION? Citation Citation Citation . Citation Type Type Link to Above Evaluation ☐ Delete VIOLATION - Add □ Update Actual RTC Date Return to Compliance (RTC) Determined Date Violation (mm/dd/yyyy) Agency Qualifier Seq. No (mm/dd/yyyy) Type A RTC Qualifier is required if entering an Actual RTC Date. Notes: if Yes, fill in information below: LINK CITATIONS TO ABOVE VIOLATION? NO YES Citation Citation Citation Citation Type Type Link to Above Evaluation ☐ Deleto VIOLATION Add ☐ Update Actual RTC Date Return to Compliance (RTC) Determined Date Violation (mm/dd/yyyy) Agency Qualifier Seq. No (mm/dd/yyyy) Type A RTC Qualifier is required if entering an Actual RTC Date. Notes: If Yes, fill in information below LINK CITATIONS TO ABOVE VIOLATION? NO : YES I Citation

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# RCRAInfo CM&E ENFORCEMENT FORM

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RCRAInfo CM&E Enforcement Form, Page 2 Handler Name 'EPA ID Number PENALTY SECTION Link to Above Enforcement Update Delete **PENALTY** Add \*Penalty Penalty Notes \*Penaity Amount Туре Delete **PENALTY PAYMENT** ☐. Add Update Paid Date Defaulted Date Scheduled Date Schedule**d** Paid Amount (mm/dd/yyyy) (mm/dd/yyyy) (mm/dd/yyyy) Amount \$ Notes: Delete **Update PENALTY PAYMENT** Add-Defaulted Date Paid Date Scheduled Date Scheduled . Paid Amount (mm/dd/yyyy) (mm/dd/yyyy) (mm/dd/yyyy) **Amount** . Notes: Link to Above Enforcement Delete Update Add PENALTY -\*Penalty Penalty Notes \*Penaity Amount Type Update Delete PENALTY PAYMENT Add: Paid Date Defaulted Date Scheduled Date Scheduled Paid Amount (mm/dd/yyyy) (mm/dd/yyyy) (mm/dd/yyyy) Amount \$ \$ Notes: **PENALTY PAYMENT** Delete Add Update Defaulted Date Scheduled Date Scheduled. Paid Date Paid Amount (mm/dd/yyyy) (mm/dd/yyyy) (mm/dd/yyyy) **Amount** \$ \$ Notes: TECHNICAL REQUIREMENT MILESTONE SECTION (Additional Technical Requirement Milestones can be added using the RCRAInfo CM&E Additional Technical Requirement Milestones Form) Link to Above Enforcement ☐ Delete ☐ Add ] Update Technical Requirement Number: Technical Requirement Description: **Actual Completion Date** Defaulted Date Scheduled Completion Date (mm/dd/yyyy) (mm/dd/yyyy) (mm/dd/yyyy) Notes:

<sup>\*</sup>Required Fields

#### Form Approved. OMB No. 2050-0028. Expires 9-30-88. GSA No. 0246-EPA-07 Please print or type with ELITE type (12 characters per inch) in the unshaded areas only United States Environmental Protection Agency Washington, DC 20460 Please refer to the *Instructions for Filing Notification* before completing this form. The information requested here is required by law (Section 3010 of the Resource Conservation **Notification of Hazardous Waste Activity** and Recovery Act). For Official Use Only Comments C C Date Received Installation's EPA ID Number Approved C Name of Installation II. Installation Mailing Address Street or P.O. Box E E 3 City or Town State ZIP Code III. Location of Installation Street or Route Number City or Town State **ZIP Code** IV. Installation Contact Name and Title (last, first, and job title) Phone Number (area code and number) Ownership A. Name of Installation's Legal Owner B. Type of Ownership (enter code) 0 VI. Type of Regulated Waste Activity (Mark 'X' in the appropriate boxes. Refer to instructions.) A. Hazardous Waste Activity **B. Used Oil Fuel Activities** 1a. Generator 1b. Less than 1,000 kg/mo. 6. Off-Specification Used Oil Fuel (enter 'X' and mark appropriate boxes below) 2. Transporter a. Generator Marketing to Burner 3. Treater/Storer/Disposer 4. Underground Injection b. Other Marketer 5. Market or Burn Hazardous Waste Fuel c. Burner (enter 'X' and mark appropriate boxes below) a. Generator Marketing to Burner 7. Specification Used Oil Fuel Marketer (or On site Burner) Who First Claims the Oil Meets the Specification b. Other Marketer VII. Waste Fuel Burning: Type of Combustion Device (enter 'X' in all appropriate boxes to indicate type of combustion device(s) in which hazardous waste fuel or off-specification used oil fuel is burned. See instructions for definitions of combustion devices.) B. Industrial Boiler C. Industrial Furnace A. Utility Boiler VIII. Mode of Transportation (transporters only — enter 'X' in the appropriate box(es) A. Air B. Rail C. Highway D. Water E. Other (specify) IX. First or Subsequent Notification Mark 'X' in the appropriate box to indicate whether this is your installation's first notification of hazardous waste activity or a subsequent

A. First Notification

notification. If this is not your first notification, enter your installation's EPA ID Number in the space provided below.

☐ B. Subsequent Notification (complete item C)

C. Installation's EPA ID Number

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В.	B. Hazardous Wastes from Specific Sources. Enter the four-digit number from 40 CFR Part 261.32 for each listed hazardous waste from																						
_	specific sources your installation handles, use additional sneets if necessary.																						
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EPA Form 8700-12 (Rev. 11-85) Reverse

2500-FM-LRWM0275 5/99





# COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF LAND RECYCLING AND WASTE MANAGEMENT

Inspection Date _	4-23-2002
Time Start _	
Time Finish	

# HAZARDOUS WASTE INSPECTION REPORT CONDITIONALLY EXEMPT SMALL QUANTITY GENERATOR

Com	pany	name	stal Inc.		I.D. Number	PAD 002277978		
Addr	ess	601	West 8th	St.				
	100	Montgome		icipality <u>Lahsdale</u>	Z	IP_19446		
Nam	e of	nspector	Chanles Fr	:61				
Nam	e & 7	Title of Responsib	ole Official	Fichert Cer	reral Hy	r·		
Pers	on In	terviewed	Tom Enright		Telephone (_	215 ) 368-1641		
Maili	ng A	ddress (if differen	t from above)			-3205		
Amo	unt o	f Hazardous Was	ste Generated per M	onth:	kg les	s than 220 lbs		
Was	te De	etermination Com	pleted? 🔣 Yes 🗌 f	No Waste On-Site Great	er Than 1,000 l	kg. 🗌 Yes 🖪 No.		
Univ	ersal	Waste: Large Qu	uantity Handler?	Small Quantity Handler	? 🗌			
Univ	ersal	Waste Types						
1. 1	Wast	e Handling Meth	nod:					
[		_	eatment, storage or	disposal facility permitted	under Chapte	er 270a and incorporated		
	7	Off-Site in a treatment, storage or disposal facility permitted under Chapter 270a and incorporated sections of 40 CFR Part 270 or having interim status under Chapter 265a and incorporated sections of 40 CFR Part 265.						
			ent & off-site treatme e Section 261a.5.	ent, storage or disposal in	compliance w	ith 40 CFR Section 261.5		
		Off-Site in a per	mitted municipal or in	ndustrial facility in another s	state.			
		Off-Site to a fac	ility which beneficially	uses or reuses, or legitim	ately recycles o	or reclaims its waste		
		Off-Site to a facits waste	ility that treats waste	prior to beneficial use or r	reuse, or legitin	nately recycles or reclaims		
2.	Haza	rdous Waste Tr	ansportation:	Self transportation	☐ yes	no		
	ľ	f no: Transpo	orter Name St. 3	oseph Moton Lin	4			
			Number PA-A					
_	<b>T.</b>			nd destination facility (loc	nation & type)			
3.	Туре	es of nazardous	waste generated at	d destination facility (loc				
		Waste Code	Was	e Description	De	stination Facility		
					MIDO			
	Do	06 D007		aste Liquid	Perma-	Flex of Michigan		
			(. Cadmium,	Chromium				

Date of inspection

4-23-2002

# COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF WASTE MANAGEMENT

# INSPECTION REPORT COMMENTS

Identification Number PAD 002277978

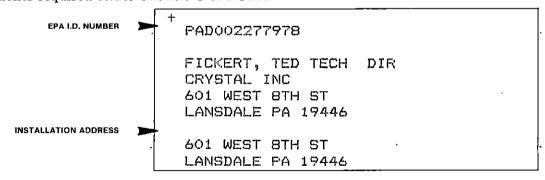
Company/Facility/Site Name Crystal, Inc.		
On this date Charlie Fees conducted a hazardous waste generator inspection. To for inspection.	m Enrig	ht granted permission
The following observations were made:		
1. Crystal is a conditionally exempt generator (CEG) for hazardous waste.		
2. At time of inspection, I did not see any hazardous waste in storage.		
3. Hazardous waste shipping manifests indicate that Crystal had shipped hazardous was obsolete product, which Crystal needed to dispose of as hazardous waste chromium and cadmium. General Manager Ted Fichert said that this material	, due to	the presence of
Crystal is a large quantity generator (LQG) of residual (non-hazardous) waste residual waste inspection report.	. Please	e see the concurrent
No violations observed.		
Ted Fickert reviewed this report and retained a copy.		
This inspection report is notice of the findings of an inspection conducted by a representative notification of any violations observed during the inspection. Additional notification of violations may be herein, or other violations identified as a result of review of laboratory analyses or Department records. This report does not constitute an order or other appealable action of the Department. Nothing of imply immunity from legal action for any violation noted herein.  Signature by the person interviewed does not necessarily imply concurrence with the findings on person was shown the report or that a copy was left with the person.	issued co intained he	encerning either violations noted erein shall be deemed to grant or
Person interviewed (signature)	Date	4-25-2002
Inspector (signature) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) (	_ Date	Page 2 of 2



# ACKNOWLEDGEMENT OF NOTIFICATION OF HAZARDOUS WASTE ACTIVITY

(VERIFICATION)

This is to acknowledge that you have filed a Notification of Hazardous Waste Activity for the installation located at the address shown in the box below to comply with Section 3010 of the Resource Conservation and Recovery Act(RCRA). Your EPA Identification Number for that installation appears in the box below. The EPA Identification Number must be included on all shipping manifests for transporting hazardous wastes; on all Annual Reports that generators of hazardous waste, and owners and operators of hazardous waste treatment, storage and disposal facilities must file with EPA; on all applications for a Federal Hazardous Waste Permit; and other hazardous waste management reports and documents required under Subtitle C of RCRA.



EPA Form 8700-12B (4-80)



# COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF LAND RECYCLING AND WASTE MANAGEMENT

Inspection Date	11 DRC97
	0930
Time Finish	1115

# HAZARDOUS WASTE INSPECTION REPORT CONDITIONALLY EXEMPT SMALL QUANTITY GENERATOR

Company name	ital, Inc	I.D. Number <u>PAD002277978</u>								
Address 601 Ust	8th Start									
County Mortgonery	Municipality Lonsdale	Borosah ZIP 19446								
Name of Inspector	John Mital									
Name & Title of Responsi	ble Official Ted Fickert V	PLGM								
Person Interviewed 6		Telephone (ZIT) 368-1661								
Mailing Address (if differe	nt from above)									
Amount of Hazardous Waste Generated per Month:kg\$										
Waste Determination Completed?  ☐ Yes ☐ No Waste On-Site Greater Than 1,000 kg. ☐ Yes ☐ No.										
Universal Waste: Large Q	uantity Handler?  Small Quantity Hand	ller?								
Universal Waste Types _										
1. Waste Handling Met	hod:									
On-Site in a trea	atment, storage or disposal facility permitted u	inder Chapter 270.								
Off-Site in a treatment, storage or disposal facility permitted under Chapter 270 or having interin status under Chapter 265										
On-Site treatment & off-site treatment, storage or disposal in compliance with 261.5(f)(g) or (j).										
Off-Site in a per	Off-Site in a permitted municipal or industrial facility in another state.									
Off-Site to a facility which beneficially uses or reuses, or legitimately recycles or reclaims its waste										
Off-Site to a facility that treats waste prior to beneficial use or reuse, or legitimately recycles or reclaims its waste										
2. Hazardous Waste Tra	ansportation: Self transportation	yes no								
If no: Transpo	orter Name St Juseph Notur Lines									
License	Number <u>PA-AH 0390</u>									
3. Types of hazardous	waste generated and destination facility (Id	ocation & type).								
Waste Code	Waste Description	Destination Facility								
Dov & Dorg Doog Doo7	Arsanie Land Solid Waste	Fisher Indutrial Service								
D002	Sodium marcaptibenzothiczde (Caustin									
**************************************		,								
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# COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF LAND RECYCLING AND WASTE MANAGEMENT

## **INSPECTION REPORT COMMENTS**

Date of inspection 11 Dec 97	Identification Number PAD 002277978
Company/Facility/Site Name Crystal, Inc	`
A conditionally exempt small	I quantity generator inspection was
conducted on Thirsday, December 11,	- () ')
Spicialist. George Lorenson, Environm	ental Health & Safety Manager granted
access to the site and was the posion	rinterviered during the inscrition.
The following observations were mad	
	tel. Inc generates very little hatardous
waste. He then went on to say the	
October of 1997 was the result of a	•
	for 1995 and 1997. All vere complete
and accurate. Crystal Inc did not	
	· · · · · · · · · · · · · · · · · · ·
No Violations Observed. The resul	to of this inspection were runnied
with Mr. Lorenson before leaving the fair	
left at the facility.	
·	
This inspection report is notice of the findings of an inspection	in conducted by a representative of the Department. This report is formal
notification of any violations observed during the inspection. Additional herein, or other violations identified as a result of review of laboratory analysis.	notification of violations may be issued concerning either violations noted
	ion of the Department. Nothing contained herein shall be deemed to grant or
	concurrence with the findings on this report, but does acknowledge that the
2-7-7-1	
Person interviewed (signature)	Date 11 Dec 97  Date 11 Dec 97
Inspector (signature)	
	Page Z of Z